



#### ABBREVIATIONS:

BC = Bolt Circle

ID = Inside Diameter of Post Pipe

### SECTION H-H

#### FIELD SPLICE TABLE

| TILLED STEIDE TABLE   |               |                |                |                                    |  |
|-----------------------|---------------|----------------|----------------|------------------------------------|--|
| PIPE<br>SIZE<br>(NPS) | ₽.<br>OD<br>* | E<br>THICKNESS | BC<br>Dia<br>* | No. OF<br>HS BOLTS<br>AND BOLT Dia |  |
| 20                    | 2'-3"         | 1 3/8"         | 2'-0"          | 22-1"                              |  |
| 24                    | 2'-7"         | 11/2"          | 2'-6"          | 26-1"                              |  |
| 30                    | 3'-1"         | 1 5/8"         | 2'-10"         | 34-1"                              |  |

#### NOTE:

Design based on capacity of standard pipe.

## NOTES:

- Place single thin bead of silicone caulking compound around hole before bolting. Caulking not to interfere with friction between plates in bolted area.
- 2. Prime and paint post interior from base £ to 6" above lower handhole unless post is galvanized.
- Field splice diameters marked "\*" may be increased 2" to facilitate bolting.

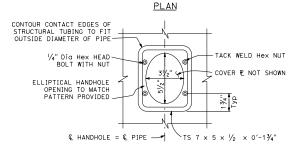
STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

# OVERHEAD SIGNS-TUBULAR STRUCTURAL FRAME DETAILS No. 2

NO SCALE

**S34** 

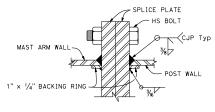
# GRIND EDGES SMOOTH, ROUGHNESS OF EDGES NO GREATER THAN 1000 MICROINCHES POST WALL 1/4" HHCS-3/4" LS TACK WELD HEX NUT INSIDE, TOTAL 4 GRIND EDGES SMOOTH, ROUGHNESS OF EDGES NO GREATER THAN 1000 MICROINCHES CEMENTED COVER ® 10 GG COVER ®



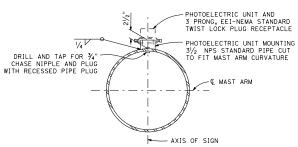
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# ELEVATION

# DETAILS OF LOWER HANDHOLE & COVER

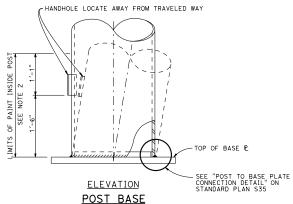


FIELD SPLICE WELD DETAIL



## PHOTOELECTRIC UNIT DETAILS

(See "Layout" sheet for location when required)



(For base P details, see Standard Plan S35)

1-29-18